



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Precise Dimensional Inspection LLC
250 West Temperance Road, Temperance, MI 48182

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional Inspection
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen
President

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

Initial Accreditation Date:

April 17, 2020

Issue Date:

October 18, 2022

Expiration Date:

December 31, 2024

Accreditation No.:

109839

Certificate No.:

L22-699

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjllabs.com



Certificate of Accreditation: Supplement

Precise Dimensional Inspection LLC

250 West Temperance Road, Temperance, MI 48182
Contact Name: Jacob Bieniek Phone: 734-847-6858

Accreditation is granted to the facility to perform the following testing:

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection ^F	Verification of parts and test fixtures to customer provided Blueprints	CMM Measurements	Zeiss UPMC Model 550	X Axis 16 in Y Axis 16 in Z Axis 16 in (100 + 5.2L) μin
		Optical Comparator Measurements	Optical Gage Products OQ30	X Axis 8 in Y Axis 8 in (110 + 40L) μin
		Contour Reader Measurements	PMC Contour Reader Model #125	Length: Up to 1 in 520 μin
				Radius: Up to 0.001 in R R = radius (140 μin)
		General Length Measurement	ULM Model #828	Up to 40 inches (28 μin)
		Surface finish Ra and Rz	Mahr Surf PS10	Up to 4mm 4.3 μin

1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this testing at its fixed location.
2. The above scope of accreditation was created based on a former ILAC MRA Signatory's certificate policy. Based on the intent of the ILAC MRA, PJLA recognizes other scopes issued by other ILAC signatories. This scope will be modified based on PJLA's Policy following the next on-site assessment.