



# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

## *Certificate of Accreditation*

*Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:*

***Precise Dimensional Inspection LLC***  
***250 West Temperance Road, Temperance, MI 48182***

*(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:*

**ISO/IEC 17025:2017**

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

***Dimensional Inspection***  
***(As detailed in the supplement)***

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen  
President

Perry Johnson Laboratory  
Accreditation, Inc. (PJLA)  
755 W. Big Beaver, Suite 1325  
Troy, Michigan 48084

*Initial Accreditation Date:*

April 17, 2020

*Issue Date:*

September 16, 2020

*Expiration Date:*

November 30, 2022

*Accreditation No.:*

109839

*Certificate No.:*

L20-562

*The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: [www.pjllabs.com](http://www.pjllabs.com)*



# Certificate of Accreditation: Supplement

## Precise Dimensional Inspection LLC

250 West Temperance Road, Temperance, MI 48182  
Contact Name: Jacob Bieniek Phone: 419-205-1700

Accreditation is granted to the facility to perform the following testing:

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection <sup>F</sup>	Verification of parts and test fixtures to customer provided Blueprints	CMM Measurements	Zeiss UPMC Model 550	X Axis 16 in Y Axis 16 in Z Axis 16 in  DL (100 + 5.2L) $\mu$ in
		Optical Comparator Measurements	Optical Gage Products OQ30	X Axis 8 in Y Axis 8 in  DL (110 + 40L) $\mu$ in
		Contour Reader Measurements	PMC Contour Reader Model #125	Length: Up to 1 in 520 $\mu$ in
				Radius: Up to 0.001 in R R = radius  DL (140 $\mu$ in)

1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer<sup>F</sup> would mean that the laboratory performs this testing at its fixed location.
2. The above scope of accreditation was created based on a former ILAC MRA Signatory's certificate policy. Based on the intent of the ILAC MRA, PJLA recognizes other scopes issued by other ILAC signatories. This scope will be modified based on PJLA's Policy following the next on-site assessment.